

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
26 July 2001 (26.07.2001)

PCT

(10) International Publication Number
WO 01/54253 A1

(51) International Patent Classification⁷: H02K 7/14, F04B 35/04

(74) Agents: KIM, Yong, In et al.; Yo Sam Building, 15th Floor, 648-23 Yeoksam-dong, Kangnam-ku, Seoul 135-080 (KR).

(21) International Application Number: PCT/KR00/01488

(22) International Filing Date:
18 December 2000 (18.12.2000)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
2000/2829 21 January 2000 (21.01.2000) KR

(71) Applicant (for all designated States except US): LG ELECTRONICS INC. [KR/KR]; 20, Yoido-dong, Youngdungpo-gu, Seoul 150-010 (KR).

(72) Inventor; and

(75) Inventor/Applicant (for US only): JEUN, Young, Hwan [KR/KR]; Eun-A Apt., 210-202, Shinwol-dong, Changwon-shi, Kyongsangnam-do 641-060 (KR).

(81) Designated States (national): AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, DM, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

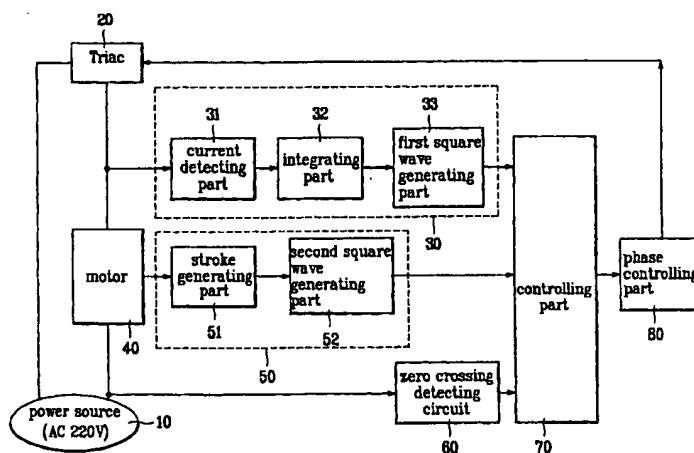
(84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

Published:

— with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: DEVICE AND METHOD FOR CONTROLLING PISTON POSITION IN LINEAR COMPRESSOR



(57) Abstract: Device and method for controlling a piston position in a linear compressor, having a power source, a triac, and a motor, the device including a current phase detecting part for detecting a current switched at the triac, integrating the current, and generating a first square wave corresponding to the integrated current, a stroke phase detecting part for generating an AC voltage waveform having a fixed frequency and varied amplitude according to a piston reciprocation position following motor operation, and generating a second square wave corresponding to the AC voltage waveform, a zero cross detecting part for detecting a zero crossing of the voltage supplied from the power source, and a controlling part for generating a signal for controlling a piston position according to a phase difference of the first square wave detected at the current phase detecting part and the second square wave detected at the stroke phase detecting part, thereby making an efficiency and a reliability the best by controlling a piston position in a cylinder such that a top clearance becomes a minimum according to a phase difference of a current square wave and stroke square wave.

BEST AVAILABLE COPY

DEVICE AND METHOD FOR CONTROLLING PISTON POSITION IN LINEAR COMPRESSOR

Technical Field

5 The present invention relates to a linear compressor, and more particularly, to device and method for controlling a piston position in a linear compressor.

Background Art

A background art device and method for controlling a piston position in a linear compressor will be explained with reference to the attached drawings. FIG. 1 illustrates one example of the background art device for controlling a piston position in a linear compressor, and FIG. 2 illustrates waveforms of high, regular, and low voltages from the AC-DC voltage transformer in FIG. 1, and FIG. 3 explains a definition of top clearance.

Referring to FIG. 1, one example of the background art device for controlling a piston position in a linear compressor is provided with a power source 1 for supplying AC 220V, a triac 2 for switching AC 220 volt from the power source 1 in response to a control signal, a motor 3 operative by AC220V switched thereto through the triac 2 for reciprocating a piston, a stroke generator 4 for generating an AC voltage waveform having a fixed frequency and varied amplitude according to a piston reciprocating position, a rectifying circuit 5 for rectifying the AC voltage waveform generated at the stroke generator 4, a filter circuit 6 for filtering the voltage waveform rectified at the rectifying circuit 5 into a DC voltage waveform, an AC-to-DC voltage transformer 7 for transforming the DC voltage waveform filtered at the filtering circuit 6 into a corresponding DC voltage, a zero cross detecting circuit 8 for detecting a zero crossing of AC 220V supplied from the power source 1, a microcomputer 9 for converting the DC voltage from the AC-to-DC voltage

transformer 7 into a length of piston reciprocation corresponding to the DC voltage, comparing the length of the piston reciprocation to a preset value, and providing a control signal according to a result of the comparison, and a phase controlling part 10 for controlling a firing angle to control a stroke in response to a control signal from the microcomputer 9.

5 The operation of the background art device for controlling a piston position in a linear compressor of the present invention will be explained.

When the phase controlling part 10 provides a triggering signal for a firing angle at an initial drive of the linear compressor, the triac 2 switches AC220V from the power source 1 to the motor 3, so that the motor 3 reciprocates the piston in a cylinder. In this instance, the stroke generator 4 generates an AC voltage waveform having a fixed frequency and varied amplitude according to a piston reciprocation position. And, the rectifier circuit 5 rectifies the AC voltage waveform generated at the stroke generator 4, and the filter circuit 6 filters the voltage waveform rectified at the rectifying circuit 5 into a DC voltage waveform. Then, the AC-to-DC voltage transformer 7 transforms the DC voltage waveform filtered at the filtering circuit 6 into a DC voltage corresponding to the DC voltage waveform. And, the zero crossing detection circuit 8 detects a zero crossing of the AC220V from the power source 1, and provides a signal of a zero crossing detection result. According to this, the microcomputer 9 converts the DC voltage from the AC-to-DC voltage transformer 7 into a length of piston reciprocation, compares to a preset value, and provides a control signal according to a result of the comparison. That is, the microcomputer 9 converts the DC voltage from the AC-to-DC voltage transformer 7 into a length of piston reciprocation corresponding to the DC voltage, compares to a preset length for a regular stroke voltage under a regular pressure, and, as shown in FIG. 2, as a result of the comparison, if the DC voltage from the AC-to-DC voltage transformer 7 is a stroke voltage at a high pressure or a low pressure, provides a control signal for altering the stroke voltage into a stroke voltage at a regular pressure. Then, the phase controller 10 provides a signal for controlling a firing angle to control the stroke in response to the control signal

from the microcomputer 9. That is, the phase controller 10 provides a control signal for reducing a firing angle according to a control signal for altering a high pressure stroke voltage from the microcomputer 9 into a regular pressure stroke voltage, or a control signal for increasing a firing angle according to a control signal for altering a low pressure stroke voltage from the microcomputer 9 into a regular pressure stroke voltage. According to this, the triac 2, triggered by the control signal from the phase controller 10, controls a voltage phase of the AC220V from the power source 1, and the motor 3 reciprocates the piston in the cylinder according to a phase controlled at the triac 2. That is, the triac 2 controls the voltage phase of the AC220V from the power source 1 according to a control signal for reducing the firing angle from the phase controller 10, to reduce a current to the motor 3, such that the motor 3 in turn reduces the piston reciprocation length in the cylinder shorter, or the triac 2 controls the voltage phase of the AC220V from the power source 1 according to a control signal for increasing the firing angle from the phase controller 10, to increase a current to the motor 3, such that the motor 3 in turn increases the piston reciprocation length in the cylinder shorter. Thus, by repeating the foregoing process, the microcomputer 9 converts the DC voltage from the AC-to-DC voltage transformer caused by the piston reciprocation in the cylinder into a piston stroke length corresponding to the DC voltage, for controlling a piston position.

However, the background art device and method for controlling a piston position in a linear compressor has the following problems.

First, the system is complicate with the rectifying circuit, the filtering circuit, the AC-to-DC voltage transformer, and there is a difference between an actual position and a feedback position because of much error at a stroke-feedback device, and the error is related to an error at the circuits inclusive of the errors at the motor and the mechanical components, no matter how precisely the system is fabricated, occurrence of collision between the piston and the valves /deterioration of an efficiency/increase of noise caused by error are not avoidable.

Second, the system has a poor load estimation capability such that, as shown in FIG. 3, load

variation at a top clearance portion can not be estimated, that causes the controlling of the system very difficult, and prediction of environmental variation(temperature variation) and non-regular characteristics in a set state(gas leakage, cycle blocking) is difficult.

Disclosure of Invention

5 Accordingly, the present invention is directed to device and method for controlling a piston position in a linear compressor that substantially obviates one or more of the problems due to limitations and disadvantages of the related art.

 An object of the present invention is to provide device and method for controlling a piston position in a linear compressor, in which a piston position in a cylinder is controlled for minimizing
10 a top clearance.

 Additional features and advantages of the invention will be set forth in the description which follows, and in part will be apparent from the description, or may be learned by practice of the invention. The objectives and other advantages of the invention will be realized and attained by the structure particularly pointed out in the written description and claims hereof as well as the appended
15 drawings.

 To achieve these and other advantages and in accordance with the purpose of the present invention, as embodied and broadly described, the device for controlling a piston position in a linear compressor, having a power source, a triac, and a motor, includes a current phase detecting part for detecting a current switched at the triac, integrating the current, and generating a first square wave
20 corresponding to the integrated current, a stroke phase detecting part for generating an AC voltage waveform having a fixed frequency and varied amplitude according to a piston reciprocation position following motor operation, and generating a second square wave corresponding to the AC voltage waveform, a zero cross detecting part for detecting a zero crossing of the voltage supplied from the power source, and a controlling part for generating a signal for controlling a piston position
25 according to a phase difference of the first square wave detected at the current phase detecting part

and the second square wave detected at the stroke phase detecting part.

The current phase detecting part includes a current detecting part for detecting a current switched at the triac, an integrating part for integrating the current detected at the current detecting part, and a first square wave generating part for generating the first square wave corresponding to the current integrated at the integrating part.

The stroke phase detecting part includes a stroke generating part for generating the AC voltage waveform having a fixed frequency and varied amplitude according to a piston reciprocation position, and a second square wave generating part for generating the second square wave corresponding to the AC voltage waveform generated at the stroke generating part.

The controlling part detects a piston position at which the top clearance becomes a minimum according to a phase difference of the first and the second square waves and provides a signal for controlling the piston position at which the top clearance becomes the minimum.

The device for controlling a piston position in a linear compressor further includes a rectifying part for rectifying the voltage waveform of the stroke detected at the phase detecting part, and an AC-to-DC converting part for converting the rectified voltage waveform into a DC waveform.

In another aspect of the present invention, there is provided a method for controlling a piston position in a linear compressor having a power source, a triac, and a motor, including the steps of (1) generating a first square wave corresponding to a current of a voltage switched at the triac, (2) generating a second square wave corresponding to a stroke occurred as the motor is operated by the voltage, and (3) controlling a piston position by controlling a phase of voltage switched at the triac according to a phase difference of the first square wave and the second square wave.

The step (3) is the step for providing a control signal for controlling a piston position such that a top clearance becomes a minimum according to a phase difference of the first and second square waves.

It is to be understood that both the foregoing general description and the following detailed description are exemplary and explanatory and are intended to provide further explanation of the invention as claimed.

BRIEF DESCRIPTION OF THE DRAWINGS

5 The accompanying drawings, which are included to provide a further understanding of the invention and are incorporated in and constitute a part of this specification, illustrate embodiments of the invention and together with the description serve to explain the principles of the invention:

In the drawings:

FIG. 1 illustrates one example of a background art device for controlling a piston position
10 in a linear compressor;

FIG. 2 illustrates waveforms of high, regular, and low voltages from the AC-DC voltage transformer in FIG. 1;

FIG. 3 explains a definition of top clearance;

FIG. 4 illustrates a device for controlling a piston position in a linear compressor in
15 accordance with a first preferred embodiment of the present invention;

FIG. 5 illustrates a device for controlling a piston position in a linear compressor in accordance with a second preferred embodiment of the present invention;

FIG. 6 illustrates waveforms at different components of FIGS. 4 and 5;

FIG. 7 illustrates a phase difference between a current phase and a stroke phase;

20 FIG. 8 illustrates shifted paths of a current phase and a stroke phase following pressure changes; and,

FIG. 9 illustrates a difference between a current phase and a stroke phase at a pressure.

Best Mode for Carrying Out the Invention

Reference will now be made in detail to the preferred embodiments of the present invention, examples of which are illustrated in the accompanying drawings. FIG. 4 illustrates a device for
25

controlling a piston position in a linear compressor in accordance with a first preferred embodiment of the present invention.

Referring to FIG. 4, the device for controlling a piston position in a linear compressor in accordance with a first preferred embodiment of the present invention includes a power source 10 for supplying AC 220V, a triac 20 for switching AC 220 volt from the power source 10 in response to a control signal, a current phase detecting part 30 for detecting the current switched through the triac 20, integrating the current, and generating a first square wave corresponding to the integrated current, a motor 30 operative on the AC220V switched thereto through the triac 20 for reciprocating a piston in a cylinder, a stroke phase detecting part 50 for generating an AC voltage waveform having a fixed frequency and varied amplitude according to a piston reciprocation position and generating a second square wave corresponding to the AC voltage waveform, a zero cross detecting circuit 60 for detecting a zero crossing of the AC 220V supplied from the power source 10, a controlling part 70 for generating a signal for controlling a piston position according to a phase difference of the first square wave provided from the current phase detecting part 30 and the second square wave provided from the stroke phase detecting part 50, and a phase controlling part 80 for controlling a firing angle to control a stroke in response to a control signal from the controlling part 70. The current phase detecting part 30 includes a current detecting part 31 for detecting a current switched through the triac 20, an integrating part 32 for integrating the current detected at the current detecting part 31, and a first square wave generating part 33 for generating the first square wave corresponding to the current integrated at the integrating part 32. The stroke phase detecting part 50 includes a stroke generating part 51 for generating the AC voltage waveform having a fixed frequency and varied amplitude according to a piston reciprocation position, and a second square wave generating part 52 for generating the second square wave corresponding to the AC voltage waveform generated at the stroke generating part 51.

FIG. 5 illustrates a device for controlling a piston position in a linear compressor in

accordance with a second preferred embodiment of the present invention, which includes a converting part 90, additionally. The converting part 90 includes a rectifying part 91 for rectifying the AC voltage waveform generated at the stroke generating part 51, and an AC-to-DC converting part 92 for converting the AC voltage waveform rectified at the rectifying part 91 in a DC voltage waveform corresponding to the AC voltage waveform.

FIG. 6 illustrates waveforms at different components of FIGS. 4 and 5, FIG. 7 illustrates a phase difference between a current phase and a stroke phase, FIG. 8 illustrates shifted paths of a current phase and a stroke phase following pressure changes, and FIG. 9 illustrates a difference between a current phase and a stroke phase at a pressure. What is drawn in the foregoing drawing does not limit the present invention. A method for controlling a piston position in a linear compressor in accordance with a preferred embodiment of the present invention will be explained, with reference to the attached drawings.

Referring to FIG. 4, at an initial operation of the linear compressor, when the phase controlling part 80 provides a triggering signal for a firing angle as shown in FIG. 6C, the triac 20 switches an AC220V as shown in FIG. 6A supplied thereto. Then, the current phase detecting part 30 detects, integrates a current switched through the triac 20, and generates a first square wave corresponding to the integrated current. That is, the current detecting part 31 of the current phase detecting part 30 detects a current as shown in FIG. 6B switched through the triac 20. Then, the integrating part 32 integrates the current detected at the current detecting part 31 as shown in FIG. 6D. According to this, the first square wave generating part 33 generates the first square wave corresponding to the current integrated at the integrating part 32 as shown in FIG. 6E. On the other hand, the motor 30 is driven by the power switched at the triac 20, to reciprocate the piston in the cylinder. In this instance, the stroke phase detecting part 50 generates an AC voltage waveform having a fixed frequency and varied amplitude according to a piston reciprocation position, and, then, the second square wave corresponding to the AC voltage waveform. That is, as shown in FIG.

6F, the stroke generating part 51 of the stroke phase detecting part 50 generates the AC voltage waveform having a fixed frequency and varied amplitude according to a piston reciprocation position. Then, as shown in FIG. 6G, the second square wave generating part generates the second square wave corresponding to the AC voltage waveform generated at the stroke generating part 51.

5 And, the zero cross detecting part 60 detects a zero crossing of the AC220V supplied from the power source 10. Then, the controlling part 70 generates a signal for controlling a piston position according to a phase difference of the first square wave detected at the current phase detecting part 30 and the second square wave generated at the stroke phase detecting part 50. That is, as shown in FIG. 7A, the controlling part 70 provides the signal for controlling a piston position as shown in FIGS. 8 and 10 9 according to a phase difference of the first square wave detected at the current phase detecting part 30 as shown in FIG. 7A and the second square wave generated at the stroke phase detecting part 50 as shown in FIG. 7B. According to this, the phase controlling part 80 controls the firing angle for controlling a stroke in response to the control signal from the controlling part 70. Then, the triac 20 switches the voltage supplied from the power source 10 according to the firing angle from the phase 15 controlling part 80. And, as the foregoing steps are repeated, the controlling part 70 detects a piston position at which the top clearance becomes a minimum, and provides a signal for controlling the piston position at which the top clearance becomes the minimum.

And, as shown in FIG. 5, the converting part 90 may be added to the system in FIG. 3. The converting part 90 includes the rectifying part 91 and the AC-to-DC converting part 92, wherein the 20 rectifying part 91 rectifies the AC voltage waveform generated at the stroke generating part 51, and the AC-to-DC converting part 92 converts the AC voltage waveform rectified at the rectifying part 91 into a DC voltage waveform corresponding to the AC voltage waveform. Then, the controlling part 70 controls operation according to the DC voltage waveform converted at the AC-to-DC converting part 92, and conducts a process identical to the process shown in FIG. 4.

25 Industrial Applicability

As has been explained, the device and method for controlling a piston position in a linear compressor has advantages in that an efficiency and a reliability are made the best by controlling a piston position in a cylinder such that a top clearance becomes a minimum according to a phase difference of a current square wave and stroke square wave.

- 5 It will be apparent to those skilled in the art that various modifications and variations can be made in the device and method for controlling a piston position in a linear compressor of the present invention without departing from the spirit or scope of the invention. Thus, it is intended that the present invention cover the modifications and variations of this invention provided they come within the scope of the appended claims and their equivalents.

What is Claimed is:

1. A device for controlling a piston position in a linear compressor, having a power source, a triac, and a motor, comprising:

a current phase detecting part for detecting a current switched at the triac, integrating the current, and generating a first square wave corresponding to the integrated current;

a stroke phase detecting part for generating an AC voltage waveform having a fixed frequency and varied amplitude according to a piston reciprocation position following motor operation, and generating a second square wave corresponding to the AC voltage waveform;

a zero cross detecting part for detecting a zero crossing of the voltage supplied from the power source; and,

a controlling part for generating a signal for controlling a piston position according to a phase difference of the first square wave detected at the current phase detecting part and the second square wave detected at the stroke phase detecting part.

2. A device as claimed in claim 1, wherein the current phase detecting part includes;

a current detecting part for detecting a current switched at the triac.

an integrating part for integrating the current detected at the current detecting part, and

a first square wave generating part for generating the first square wave corresponding to the current integrated at the integrating part.

3. A device as claimed in claim 1, wherein the stroke phase detecting part includes;

a stroke generating part for generating the AC voltage waveform having a fixed frequency and varied amplitude according to a piston reciprocation position, and

a second square wave generating part for generating the second square wave corresponding to the AC voltage waveform generated at the stroke generating part.

4. A device as claimed in claim 1, wherein the controlling part detects a piston position at which the top clearance becomes a minimum according to a phase difference of the first and the second square waves and provides a signal for controlling the piston position at which the top clearance becomes the minimum.

5 5. A device as claimed in claim 1, further comprising a phase controlling part for controlling a firing angle for controlling a stroke in response to a control signal from the controlling part and providing to the triac.

6. A device as claimed in claim 5, wherein the triac switches a voltage supplied from a power source according to the firing angle from the phase controlling part.

10 7. A device for controlling a piston position in a linear compressor, having a power source, a triac, and a motor, comprising:

a current phase detecting part for detecting a current switched at the triac, integrating the current, and generating a first square wave corresponding to the integrated current;

15 a stroke phase detecting part for generating an AC voltage waveform having a fixed frequency and varied amplitude according to a piston reciprocation position following motor operation, and generating a second square wave corresponding to the AC voltage waveform;

a zero cross detecting part for detecting a zero crossing of the voltage supplied from the power source;

20 a converting part for rectifying a voltage waveform of a stroke detected at the stroke phase detecting part, and converting the voltage waveform into a DC waveform;

a controlling part for generating a signal for controlling a piston position according to a phase difference of the first square wave detected at the current phase detecting part and the second square

wave detected at the stroke phase detecting part, and controlling operation according to the DC waveform converted at the converting part.

8. A device as claimed in claim 7, wherein the converting part includes;

a rectifying part for rectifying the voltage waveform of the stroke detected at the phase detecting part, and

an AC-to-DC converting part for converting the rectified voltage waveform into a DC waveform.

9. A device as claimed in claim 7, further comprising a phase controlling part for controlling a firing angle for controlling a stroke in response to a control signal from the controlling part and providing to the triac.

10. A device as claimed in claim 9, wherein the triac switches a voltage supplied from a power source according to the firing angle from the phase controlling part.

11. A method for controlling a piston position in a linear compressor having a power source, a triac, and a motor, the method comprising the steps of:

(1) generating a first square wave corresponding to a current of a voltage switched at the triac;

(2) generating a second square wave corresponding to a stroke occurred as the motor is operated by the voltage; and,

(3) controlling a piston position by controlling a phase of voltage switched at the triac according to a phase difference of the first square wave and the second square wave.

12. A method as claimed in claim 11, wherein the step (1) includes the steps of:
detecting a current switched at the triac, and
integrating the current to generate a square wave corresponding to the integrated current.

13. A method as claimed in claim 11, wherein the step (2) includes the steps of:
5 generating an AC voltage waveform having a fixed frequency and varied amplitude
according to a piston reciprocation position, and
generating a square wave corresponding to the generated AC voltage waveform.

14. A method as claimed in claim 11, wherein the step (3) is the step for providing a control
signal for controlling a piston position such that a top clearance becomes a minimum according to
10 a phase difference of the first and second square waves.

FIG.1

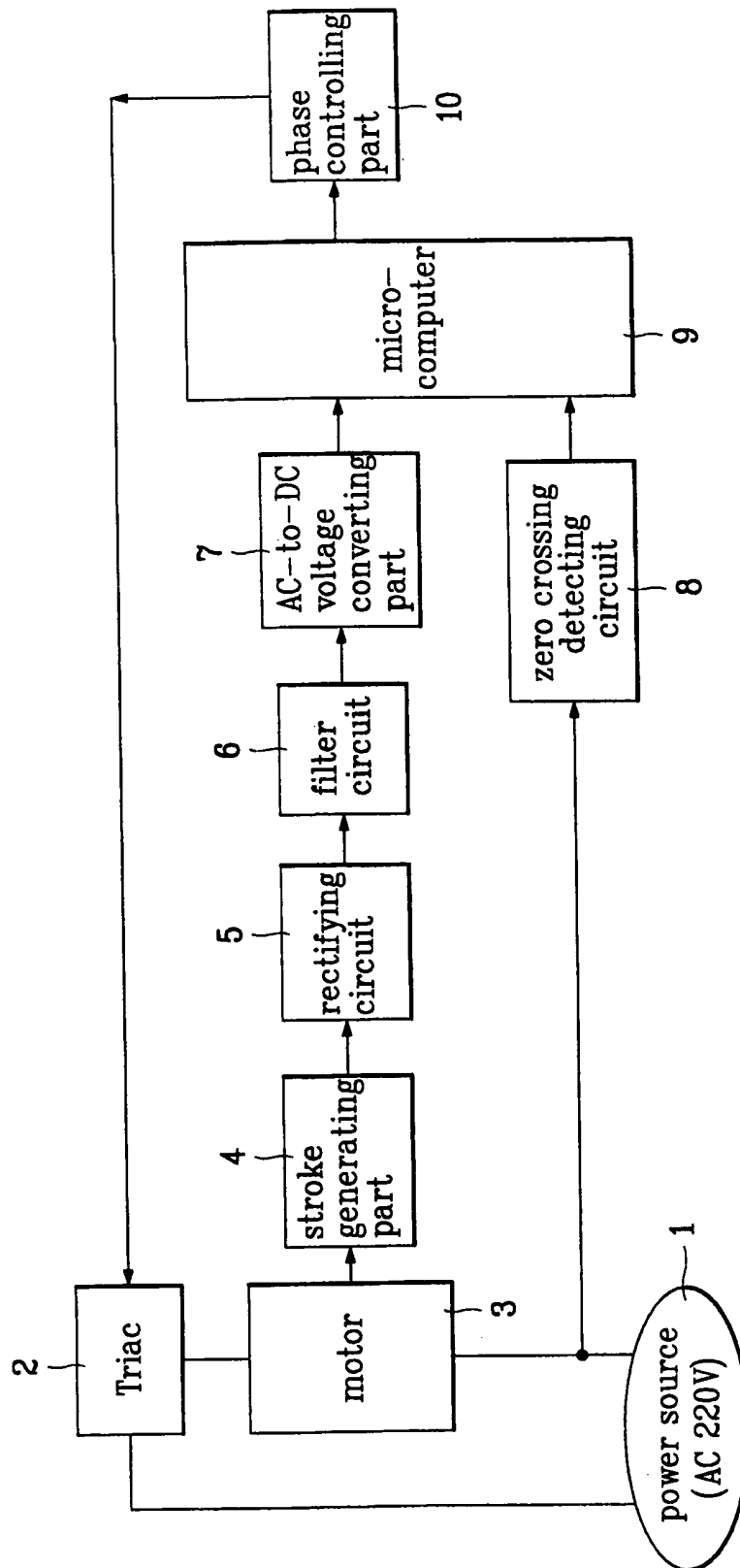


FIG.2

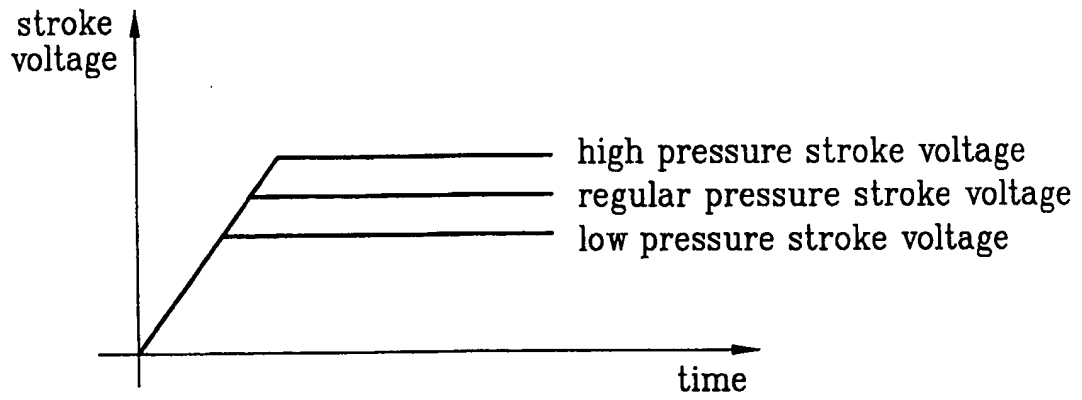


FIG.3

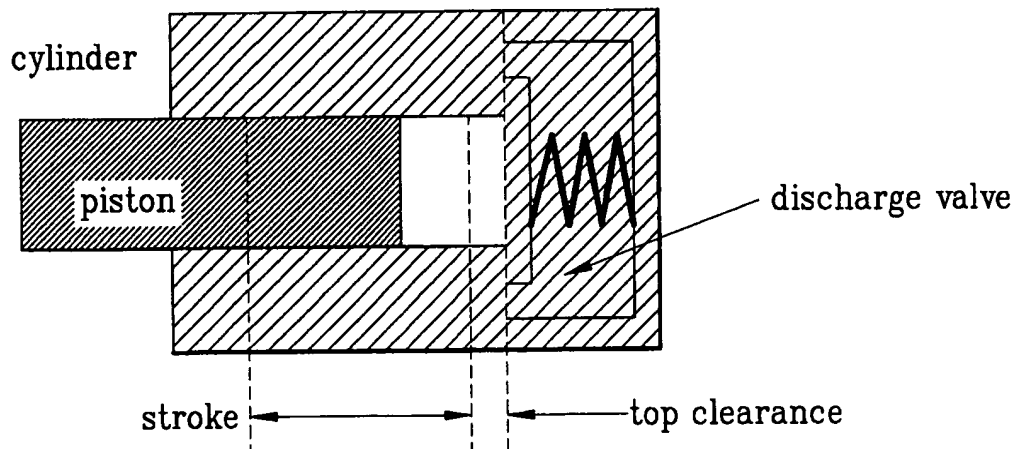


FIG. 4

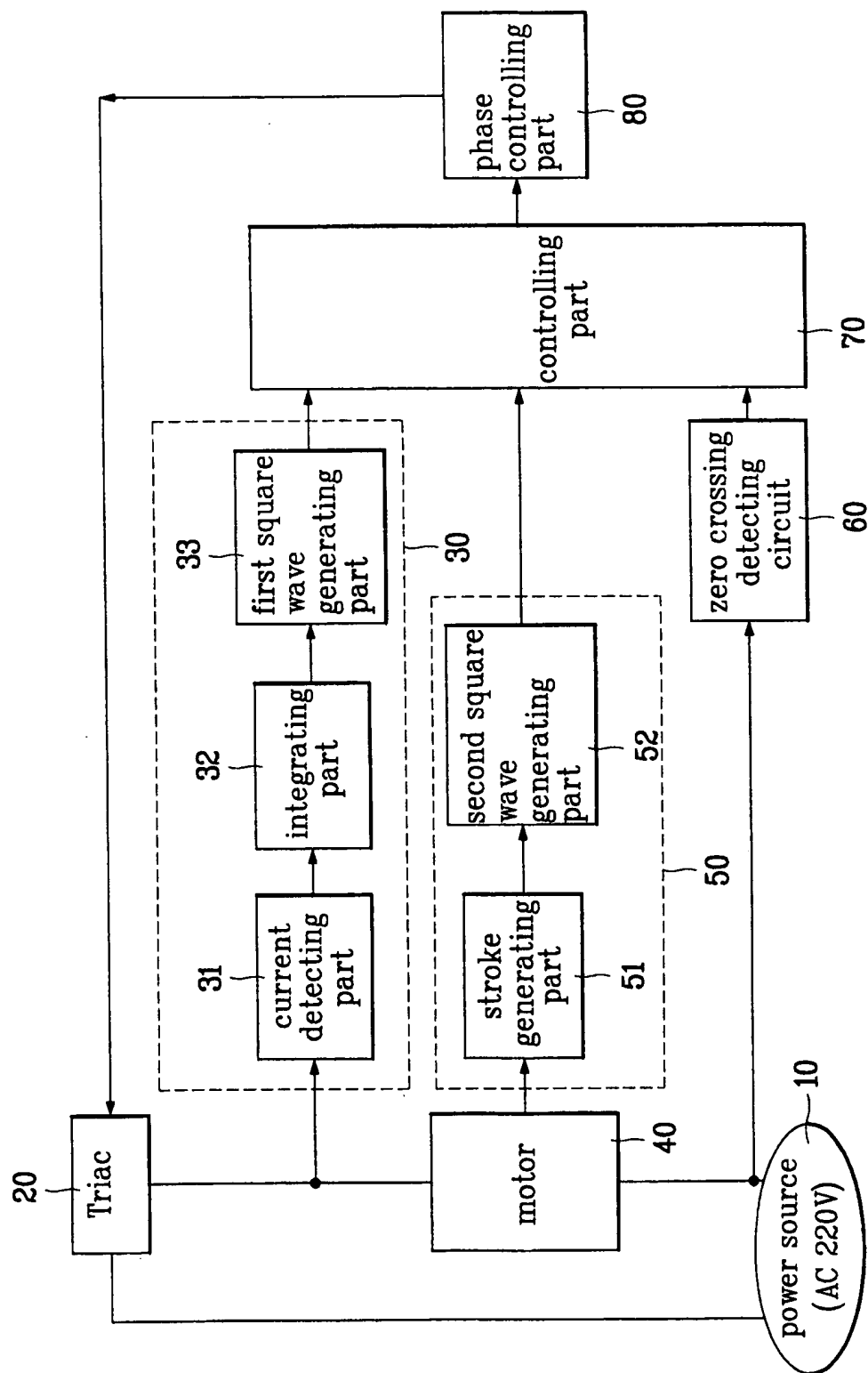


FIG. 5

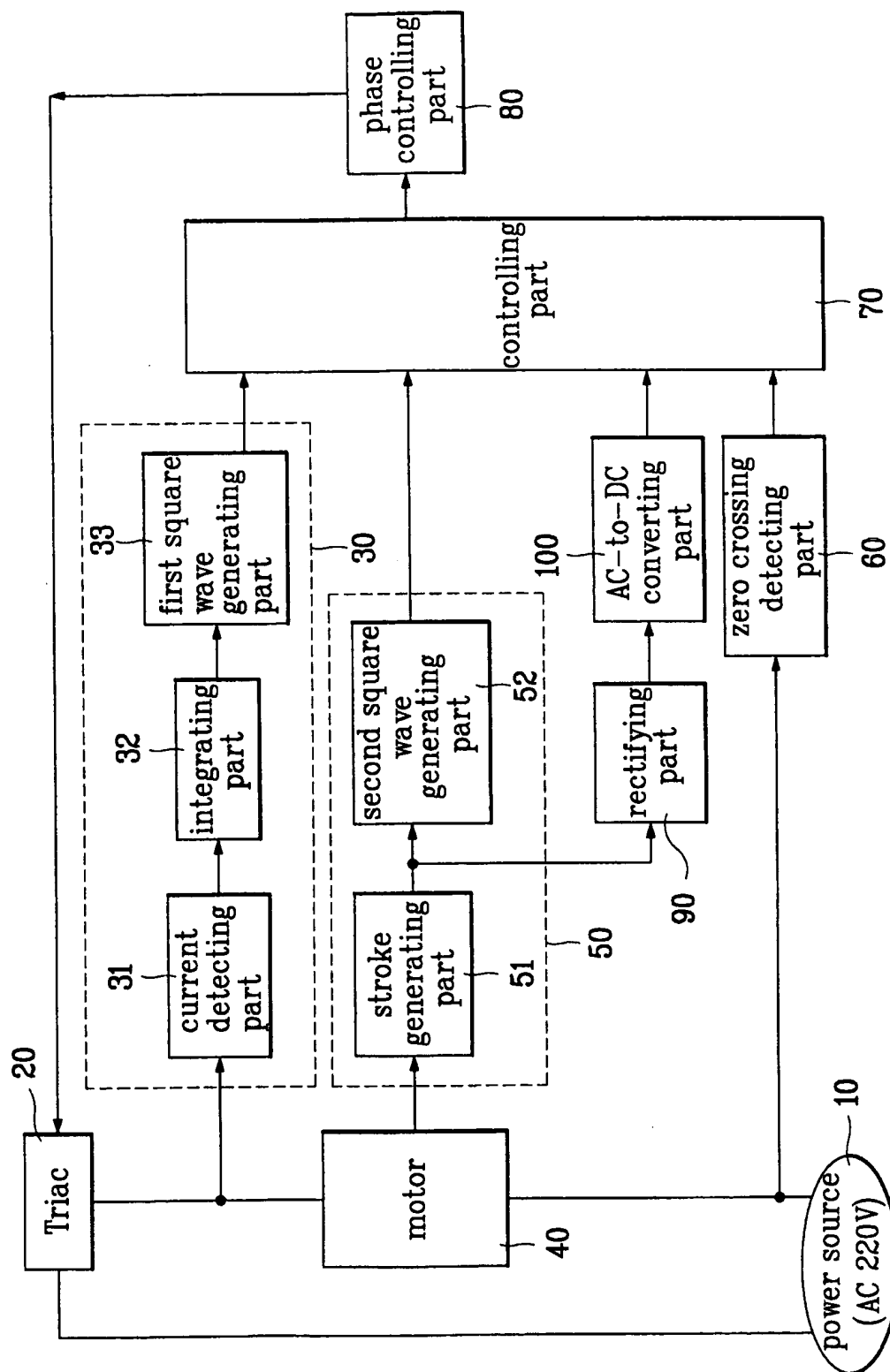


FIG. 6

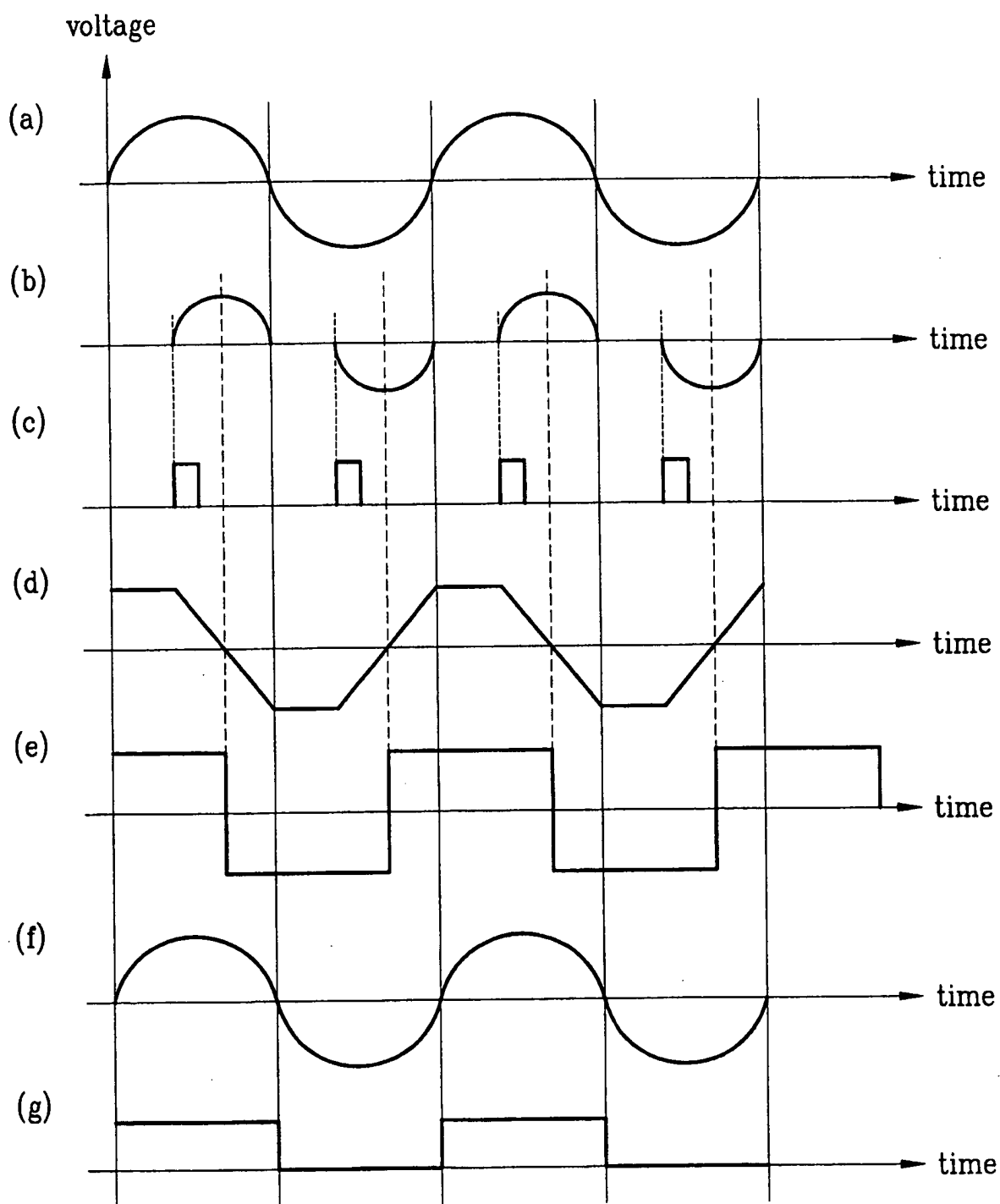


FIG. 7

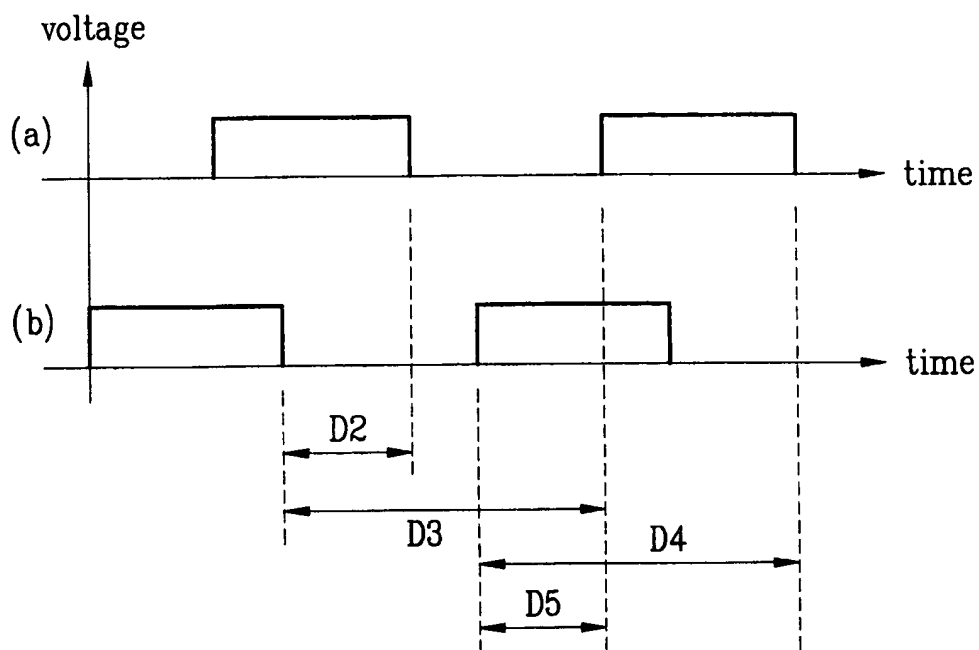


FIG. 8

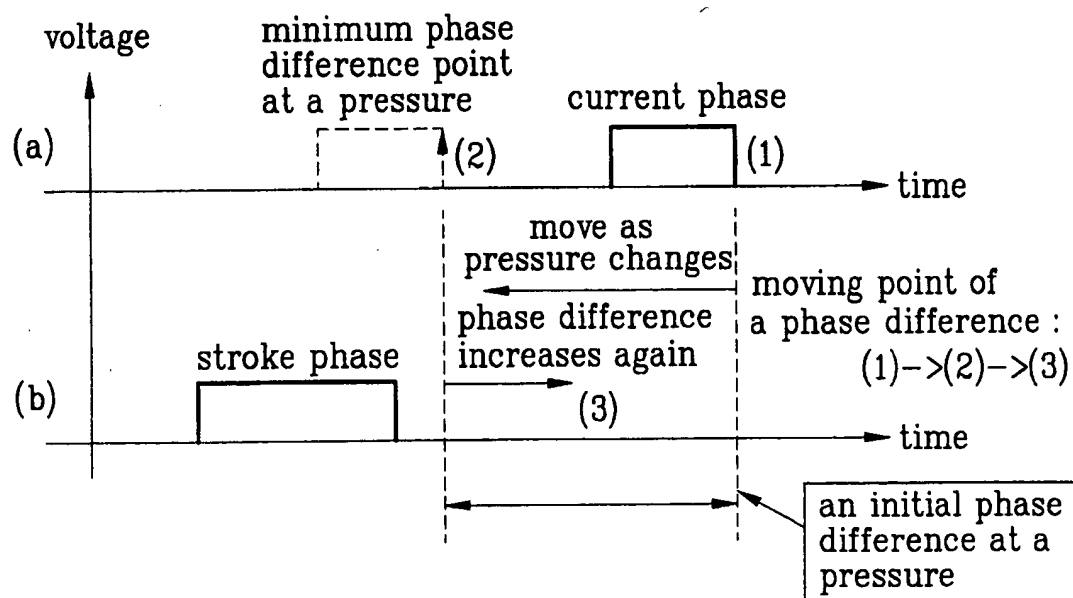
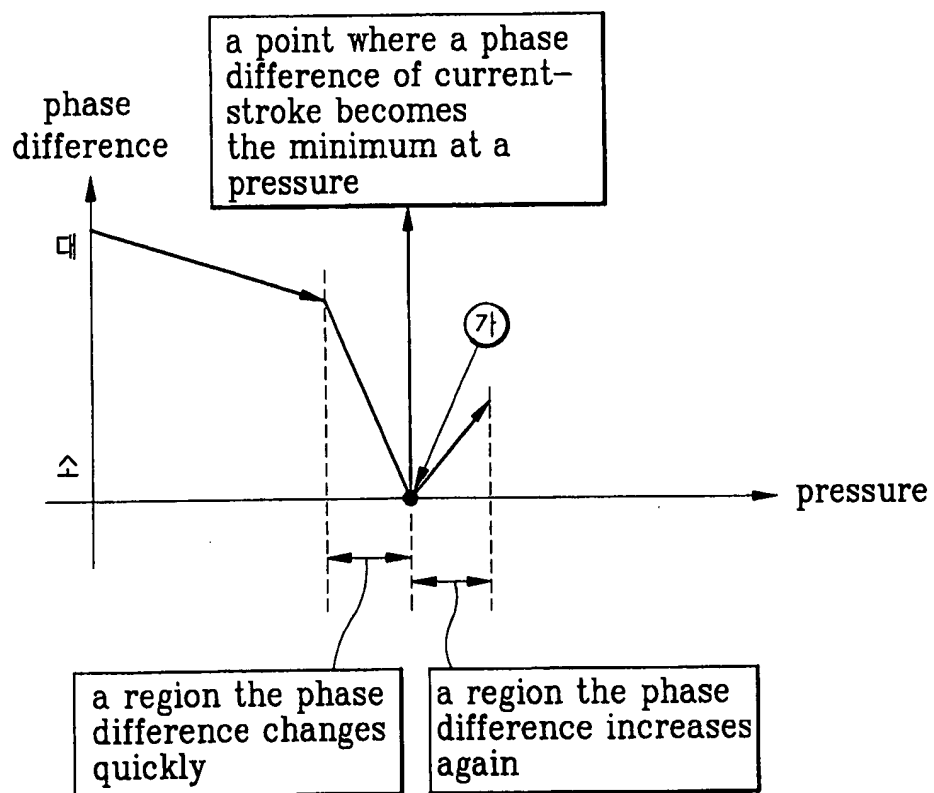


FIG. 9



INTERNATIONAL SEARCH REPORT

International application No.
PCT/KR 00/01488

CLASSIFICATION OF SUBJECT MATTER

IPC⁷: H02K 7/14, F04B 35/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC⁷: H02K, F04B, H02P

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

WPI, PAJ, EPODOC

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	BR 9901136 A (LG ELECTRONICS) 11 January 2000 (11.01.00) & US 6176683 (YANG) 23.1.2001 column 5, lines 30-63.	1-14
A	US 5947693 A (YANG) 7 September 1999 (07.09.99) column 3, lines 13-44.	1-14
A	US 5980211 A (TOJO et al.) 9 November 1999 (09.11.99) figs. 5,7 and accompanied description.	1-14
A	JP 11 351143 A (MATSUSHITA). Patent Abstracts of Japan, Vol. 2000, No. 1 March 1999 (01.03.99) .12.21 (abstract).	1-14

☐ Further documents are listed in the continuation of Box C.

☒ See patent family annex.

* Special categories of cited documents:

„A“ document defining the general state of the art which is not considered to be of particular relevance

„E“ earlier application or patent but published on or after the international filing date

„L“ document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

„O“ document referring to an oral disclosure, use, exhibition or other means

„P“ document published prior to the international filing date but later than the priority date claimed

„T“ later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

„X“ document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

„Y“ document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

„&“ document member of the same patent family

Date of the actual completion of the international search

16 March 2001 (16.03.2001)

Date of mailing of the international search report

30 March 2001 (30.03.2001)

Name and mailing address of the ISA/AT

Austrian Patent Office
Kohlmarkt 8-10; A-1014 Vienna

Facsimile No. 1/53424/535

Authorized officer

SCHLECHTER

Telephone No. 1/53424/448

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/KR 00/01488

Patent document cited in search report			Publication date	Patent family member(s)			Publication date
BR	A	9901136	11-01-2000	DE	A1	19918930	02-11-2000
				JP	B2	3075475	14-08-2000
				JP	A2	00310185	07-11-2000
JP	A2	11351143	21-12-1999	none			
US	A	5947693	07-09-1999	BR	A	9703097	08-09-1998
				CN	A	1167361	10-12-1997
				CN	B	1063299	14-03-2001
				IT	A0	971001	30-04-1997
				IT	A1	971001	30-10-1998
				IT	B1	1291279	07-01-1999
				JP	A2	10030561	03-02-1998
				KR	B1	176909	01-10-1999
US	A	5980211	09-11-1999	CN	A	1168965	31-12-1997
				JP	A2	9287558	04-11-1997
				JP	A2	9291889	11-11-1997
				JP	B2	3118413	18-12-2000
				JP	A2	10026083	27-01-1998
				JP	A2	10115290	06-05-1998
				JP	A2	10122141	12-05-1998
				JP	A2	10122142	12-05-1998

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ BLACK BORDERS
- ☐ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES
- ☒ FADED TEXT OR DRAWING
- ☐ BLURRED OR ILLEGIBLE TEXT OR DRAWING
- ☐ SKEWED/SLANTED IMAGES
- ☐ COLOR OR BLACK AND WHITE PHOTOGRAPHS
- ☐ GRAY SCALE DOCUMENTS
- ☐ LINES OR MARKS ON ORIGINAL DOCUMENT
- ☐ REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY
- ☐ OTHER: _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.